



SAFETY DATA SHEET

1. Identification

Product identifier EN-HANCE® A105 Liquid

Other means of identification

Product code 015543

Recommended use Refer to product specification sheet or label.

Recommended restrictions None known.

Manufacturer/Importer/Supplier/Distributor information

Manufacturer

Company name Kemin Industries, Inc.

Address 2100 Maury Street
Des Moines, Iowa 50317
United States

Telephone (515)559-5100

Website <http://www.kemin.com/>

E-mail media@kemin.com

Emergency phone number CHEMTREC 1-800-424-9300

2. Hazard(s) identification

Physical hazards Not classified.

Health hazards Acute toxicity, oral Category 4
Skin corrosion/irritation Category 2
Serious eye damage/eye irritation Category 2A
Sensitization, skin Category 1

Environmental hazards Not classified.

OSHA defined hazards Not classified.

Label elements



Signal word Warning

Hazard statement Harmful if swallowed. Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation.

Precautionary statement

Prevention Avoid breathing mist or vapor. Wash thoroughly after handling. Do not eat, drink or smoke when using this product. Contaminated work clothing must not be allowed out of the workplace. Wear eye protection/face protection. Wear protective gloves.

Response If swallowed: Call a poison center/doctor if you feel unwell. If on skin: Wash with plenty of water. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Rinse mouth. If skin irritation or rash occurs: Get medical advice/attention. If eye irritation persists: Get medical advice/attention. Take off contaminated clothing and wash before reuse.

Storage Store away from incompatible materials.

Disposal Dispose of contents/container in accordance with local/regional/national/international regulations.

Hazard(s) not otherwise classified (HNOC) None known.

Supplemental information None.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
Mono- and Diglycerides		111-03-5	38
Corn Oil		8001-30-7	18
Propylene Glycol		57-55-6	12
Butylated Hydroxyanisole		25013-16-5	10
Butylated Hydroxytoluene		128-37-0	10
Citric Acid		77-92-9	6
Propyl Gallate		121-79-9	6

4. First-aid measures

Inhalation	Move to fresh air. Call a physician if symptoms develop or persist.
Skin contact	Remove contaminated clothing immediately and wash skin with soap and water. In case of eczema or other skin disorders: Seek medical attention and take along these instructions. Wash contaminated clothing before reuse.
Eye contact	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.
Ingestion	Rinse mouth. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs. Get medical advice/attention if you feel unwell.
Most important symptoms/effects, acute and delayed	Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash.
Indication of immediate medical attention and special treatment needed	Provide general supportive measures and treat symptomatically. Keep victim warm. Keep victim under observation. Symptoms may be delayed.
General information	Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance. Wash contaminated clothing before reuse.

5. Fire-fighting measures

Suitable extinguishing media	Powder. Alcohol resistant foam. Carbon dioxide (CO ₂).
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire.
Specific hazards arising from the chemical	During fire, gases hazardous to health may be formed.
Special protective equipment and precautions for firefighters	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
Fire fighting equipment/instructions	Move containers from fire area if you can do so without risk.
Specific methods	Use standard firefighting procedures and consider the hazards of other involved materials.
General fire hazards	No unusual fire or explosion hazards noted.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures	Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Avoid breathing mist or vapor. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.
Methods and materials for containment and cleaning up	<p>Large Spills: Stop the flow of material, if this is without risk. Use water spray to reduce vapors or divert vapor cloud drift. Dike the spilled material, where this is possible. Cover with plastic sheet to prevent spreading. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.</p> <p>Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.</p> <p>Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.</p>
Environmental precautions	Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handling

Provide adequate ventilation. Avoid breathing mist or vapor. Avoid contact with eyes, skin, and clothing. Avoid prolonged exposure. Do not taste or swallow. When using, do not eat, drink or smoke. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities

Store in original tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

Components	Type	Value	Form
Corn Oil (CAS 8001-30-7)	PEL	5 mg/m ³	Respirable fraction.
		15 mg/m ³	Total dust.

US. ACGIH Threshold Limit Values

Components	Type	Value	Form
Butylated Hydroxytoluene (CAS 128-37-0)	TWA	2 mg/m ³	Inhalable fraction and vapor.

US. NIOSH: Pocket Guide to Chemical Hazards

Components	Type	Value	Form
Butylated Hydroxytoluene (CAS 128-37-0)	TWA	10 mg/m ³	
Corn Oil (CAS 8001-30-7)	TWA	5 mg/m ³	Respirable.
		10 mg/m ³	Mist.

US. Workplace Environmental Exposure Level (WEEL) Guides

Components	Type	Value	Form
Propylene Glycol (CAS 57-55-6)	TWA	10 mg/m ³	Aerosol.

Biological limit values

No biological exposure limits noted for the ingredient(s).

Appropriate engineering controls

Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash facilities and emergency shower must be available when handling this product.

Individual protection measures, such as personal protective equipment

Eye/face protection

Face shield is recommended. Wear safety glasses with side shields (or goggles).

Skin protection

Hand protection

Wear appropriate chemical resistant gloves. Suitable gloves can be recommended by the glove supplier.

Other

Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended.

Respiratory protection

In case of insufficient ventilation, wear suitable respiratory equipment.

Thermal hazards

Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations

Keep away from food and drink. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not be allowed out of the workplace.

9. Physical and chemical properties

Appearance

Physical state

Liquid.

Form

Liquid.

Color

Amber.

Odor

Not available.

Odor threshold

Not available.

pH

Not available.

Melting point/freezing point	Not available.
Initial boiling point and boiling range	Not available.
Flash point	Not available.
Evaporation rate	Not available.
Flammability (solid, gas)	Not applicable.
Upper/lower flammability or explosive limits	
Explosive limit - lower (%)	Not available.
Explosive limit - upper (%)	Not available.
Vapor pressure	Not available.
Vapor density	Not available.
Relative density	Not available.
Solubility(ies)	
Solubility (water)	Not available.
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	Not available.
Decomposition temperature	Not available.
Viscosity	250 - 350 cP at 25 °C
Other information	
Density	8.10 lbs/gal
Explosive properties	Not explosive.
Oxidizing properties	Not oxidizing.
Specific gravity	0.96 - 1.02

10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use.
Conditions to avoid	Contact with incompatible materials.
Incompatible materials	Alkaline metals.
Hazardous decomposition products	No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

Inhalation	Prolonged inhalation may be harmful.
Skin contact	Causes skin irritation. May cause an allergic skin reaction.
Eye contact	Causes serious eye irritation.
Ingestion	Harmful if swallowed.

Symptoms related to the physical, chemical and toxicological characteristics	Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash.
---	---

Information on toxicological effects

Acute toxicity	Harmful if swallowed. May cause an allergic skin reaction.
-----------------------	--

Components	Species	Test Results
Butylated Hydroxyanisole (CAS 25013-16-5)		
<u>Acute</u>		
Oral		
LD50	Mouse	2000 mg/kg
	Rat	2200 mg/kg

Components	Species	Test Results
Butylated Hydroxytoluene (CAS 128-37-0)		
<u>Acute</u>		
Oral		
LD50	Guinea pig	10700 mg/kg
	Mouse	1040 mg/kg
	Rat	890 mg/kg
Citric Acid (CAS 77-92-9)		
<u>Acute</u>		
Oral		
LD50	Mouse	5040 mg/kg
	Rat	6730 mg/kg
Corn Oil (CAS 8001-30-7)		
<u>Acute</u>		
Oral		
<i>Liquid</i>		
LD50	Rat	> 100 ml/kg
Propyl Gallate (CAS 121-79-9)		
<u>Acute</u>		
Oral		
LD50	Mouse	2000 mg/kg
	Rat	3600 mg/kg
Propylene Glycol (CAS 57-55-6)		
<u>Acute</u>		
Oral		
LD50	Dog	19 g/kg
	Guinea pig	18.4 g/kg
	Mouse	23.9 g/kg
	Rabbit	18 g/kg
	Rat	30 g/kg

* Estimates for product may be based on additional component data not shown.

Skin corrosion/irritation Causes skin irritation.

Serious eye damage/eye irritation Causes serious eye irritation.

Respiratory or skin sensitization

Respiratory sensitization Not a respiratory sensitizer.

Skin sensitization May cause an allergic skin reaction.

Germ cell mutagenicity No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

Carcinogenicity Risk of cancer cannot be excluded with prolonged exposure.

IARC Monographs. Overall Evaluation of Carcinogenicity

Butylated Hydroxyanisole (CAS 25013-16-5) 2B Possibly carcinogenic to humans.

Butylated Hydroxytoluene (CAS 128-37-0) 3 Not classifiable as to carcinogenicity to humans.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not listed.

US. National Toxicology Program (NTP) Report on Carcinogens

Butylated Hydroxyanisole (CAS 25013-16-5) Reasonably Anticipated to be a Human Carcinogen.

Reproductive toxicity This product is not expected to cause reproductive or developmental effects.

Specific target organ toxicity - single exposure Not classified.

Specific target organ toxicity - repeated exposure	Not classified.
Aspiration hazard	Not an aspiration hazard.
Chronic effects	Prolonged inhalation may be harmful. Prolonged exposure may cause chronic effects.
Further information	Contains butylated hydroxyanisole (BHA). Rats, mice, and hamsters given high levels (1 and 2%) of BHA in their food have developed malignant tumors (cancer) of the forestomach. No excess incidence of benign or malignant tumors was seen in animals fed BHA at levels below 0.5%. In experimental feeding studies, the forestomach of rodents is almost continuously full of food. The continuous presence of food containing BHA causes prolonged irritation that leads to inflammation, necrosis (death of tissue cells), and ulceration. It is thought that this continuous tissue damage is responsible for producing the cancers. No inflammation or cancers were seen in the true (glandular) stomach of these rodents, even after prolonged feeding, nor were they seen in animals which do not have forestomachs (guinea pigs, dogs, and monkeys) fed BHA in the diet at levels around 1 %. Since the stomach of humans is similar in structure to the glandular stomach of rodents and to the stomachs of dogs, monkeys, and guinea pigs, It is likely that BHA does not present a significant risk of cancer to humans exposed to BHA at levels typical of occupational exposures or consumer use., Contains an IARC (International Agency for Research on Cancer) 2B material. IARC 2B is a classification for possible human carcinogen based on sufficient evidence on carcinogenicity in experimental animals, but inadequate evidence for cancer in exposed humans.

12. Ecological information

Ecotoxicity	The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.
Persistence and degradability	No data is available on the degradability of this product.
Bioaccumulative potential	
Mobility in soil	No data available.
Other adverse effects	No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions	Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of contents/container in accordance with local/regional/national/international regulations.
Local disposal regulations	Dispose in accordance with all applicable regulations.
Hazardous waste code	The waste code should be assigned in discussion between the user, the producer and the waste disposal company.
Waste from residues / unused products	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).
Contaminated packaging	Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

DOT	Not regulated as dangerous goods.
IATA	Not regulated as dangerous goods.
IMDG	Not regulated as dangerous goods.
Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code	Not established.

15. Regulatory information

US federal regulations	This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.
TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)	Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

Not listed.

SARA 304 Emergency release notification

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not listed.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories	Immediate Hazard - Yes
	Delayed Hazard - No
	Fire Hazard - No
	Pressure Hazard - No
	Reactivity Hazard - No

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous chemical	No
--	----

SARA 313 (TRI reporting)

Not regulated.

Other federal regulations**Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List**

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act (SDWA)	Not regulated.
---------------------------------------	----------------

US state regulations**US. California Controlled Substances. CA Department of Justice (California Health and Safety Code Section 11100)**

Not listed.

US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))

Butylated Hydroxyanisole (CAS 25013-16-5)

US. Massachusetts RTK - Substance List

Butylated Hydroxyanisole (CAS 25013-16-5)

Butylated Hydroxytoluene (CAS 128-37-0)

Corn Oil (CAS 8001-30-7)

US. New Jersey Worker and Community Right-to-Know Act

Butylated Hydroxyanisole (CAS 25013-16-5)

Butylated Hydroxytoluene (CAS 128-37-0)

Propylene Glycol (CAS 57-55-6)

US. Pennsylvania Worker and Community Right-to-Know Law

Butylated Hydroxytoluene (CAS 128-37-0)

Corn Oil (CAS 8001-30-7)

Propylene Glycol (CAS 57-55-6)

US. Rhode Island RTK

Not regulated.

US. California Proposition 65

WARNING: This product contains a chemical known to the State of California to cause cancer.

US - California Proposition 65 - CRT: Listed date/Carcinogenic substance

Butylated Hydroxyanisole (CAS 25013-16-5)	Listed: January 1, 1990
---	-------------------------

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes

Country(s) or region	Inventory name	On inventory (yes/no)*
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date 05-28-2015

Version # 01

Disclaimer The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.